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D3849-5**Job Sheet 184431****Part No:** D3849-5**Job Qty:** 8 ea**Part Name:** Plate**Part Weight:** 0 lbs**Status:** New**Priority:** Medium**Job Created:** 10/9/18**Job Tracking No:****Due Date:** 10/21/18**Created By:** Jason Leroux**Type:** Stock**Description:****Note:** DWG REV F IPP Rev:A 12.09.11 AS PER DWG REV.D DD VERF:JLM**Ship Via:****Bill of Materials****Job Routing**

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Waterjet	8 pcs		10/21/18	0.00	3.64	Waterjet 1		de 18/10/2018
110	QC	8 pcs		10/21/18	0.00	0.00	QC2 Waterjet-2		de 18/10/2018
120	QC	8 pcs		10/21/18	0.00	0.00	QC8-3		38 9-89 DAS
130	Brake NC	8 pcs		10/21/18	0.00	1.38	Brake NC 1		JAN 11 2018
210	QC	8 pcs		10/21/18	0.00	0.00	QC5		DAS 9-89
220	Packaging	8 pcs		10/21/18	0.00	0.00	Packaging3		21 JAN 14 2019
230	QC21-SA	8 Ea		10/21/18	0.00	0.00	QC21		

Part Op 100 - 1-Cut as per Dwg D3849 Dwg Rev: F Prog Rev: F 2-Deburr if necessary
 Descriptions: 110 - QC2- Inspect parts off machine FAI/FAIB
 120 - QC8- Inspect parts - second check
 130 - Form as per dwg using DT8179 & DT8155 BEND AS PER SECTION E-E
 210 - QC5- Inspect part completeness to step on W/O
 220 - Identify as per dwg & Stock Location: LOCATION: WA0041
 230 - QC21- Final Inspection - Work Order Release

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304S18GA	304/316 .050 Sheet	32 sf (4 ea)	100-Waterjet	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Waterjet	M304S18GA	32	153	0

Part Specifications

Specifications could not be found.

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DART
AEROSPACE

Container No: S121780



Part: D3849-5

Job No: 184431

Serial No/Batch: S121780

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

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Date: 10/26/18

DART AEROSPACE LTD		Work Order:	
Description: Wearplate		Part Number: D3849-5	
Inspection Dwg: D3849 Rev: D		Page 1 of 1	

FIRST ARTICLE INSPECTION CHECKLIST

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
Ø0.188	+0.005/-0.001	Ø .189	1		Viper-02	
Ø0.375	+0.006/-0.001	Ø .376	1		Tape	
0.125	+/-0.010	.124	1			
0.88	+/-0.030	.88	1			
0.75	+/-0.030	.75	1			
3.283	+/-0.010	3.280	1			
2.433	+/-0.010	2.440	1			
6.642	+/-0.010	6.639	1			
7.72	+/-0.030	7.72	1			
2.45	+/-0.030	2.45	1			
18.712	+/-0.010	18.712	1			
36.622	+/-0.010	36.622	1			
62.788	+/-0.010	62.788	1			
75.261	+/-0.010	75.261	1			
7.00	+/-0.030	7.00	1			
79.76	+/-0.030	79.76	1			
0.050	+/-0.010	.047	1			

Measured by: <i>me</i>	Audited by: <i>38</i>	Preliminary Approval:
Date: 18/10/26	Date: OCT 29 2018	Date:

Rev	Date	Change	Revised by	Approved
A	09.09.15	New Issue P/O D3849-045	KJ	
B	12.09.26	Dimensions updated per Dwg Rev D	KJ	